



- Loctite "271" Adhesive Sealant
- Super Duty Gear Lubricant
- Anti-Corrosion Grease
- 2-4-C w/Teflon

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148T93	GEAR HOUSING(BASIC)	1		
49		89594A 1	CAM FOLLOWER	1		24
50		78956 2	SHIFT CAM	1		24
51		828287	ROD	1		24
52	43	878613A 2	FORWARD GEAR	1	(1.87:1 - 15/28)(150)	22
52	43	828176A 2	FORWARD GEAR	1	[2.1 - 14/28](115/135)	22
53	15	44491A 1	SHIM SET	AR		22,23
54	31	30894A 1	TAPERED ROLLER BEARING	1		22
55		NSS	CUP	1		22
56	31	30895T	NEEDLE BEARING	1		22,23
57	52	859340T	CLUTCH	1		24
58	17	30632	CROSS PIN	1		24
59	17	828356	DETENT PIN	1		24
60	24	30893	SPRING	1		24
61	44	94148	PROPELLER SHAFT	1		
62	43	828175A 1	REVERSE GEAR	1	(1.87:1 - 15/28)(150)	
62	43	828177A 1	REVERSE GEAR	1	[2.1 - 14/28](115/135)	
63	23	824108	THRUST SPACER	1		
64		68100 1	THRUST RING	1		23
65	30	88957T	BALL BEARING	1		23
66	25	31534	O-RING	1		2,15
67		43567T 1	BEARING CARRIER ASSEMBLY	1		
68	31	30956T	ROLLER BEARING	1		23
69	26	14077	OIL SEAL (INSIDE)	1		
70	26	76868	OIL SEAL (OUTSIDE)	1		15
71	28	30281	KEY	1		
72	14	79447	TAB WASHER	1		23
73		79448	COVER	1		
74		31640T 5	TRIM TAB	1		
74		76214Q 5	ANODIC PLATE	1	(TRACKER/150 LONG)	
75	10	806327	SCREW (1-3/4 IN.)	1		
76	10	65210	SCREW (3/8-16 X 1 IN.)	1		
77	12	45176	WASHER	2		
78	11	826710 15	NUT	2		
-	26	89238A 2	G/H SEAL KIT	1		23
-	43	803612T 1	PINION/FORWARD GEAR ASSY.	1	(2:1)	
-	43	803615T 1	PINION/FORWARD GEAR ASSY.	1	(1.87:1)	
-	52	803491T 1	CLUTCH/CAM FOLLOWER ASSY.	1		
-	31	803033T 1	SEAL & BEARING KIT (W/O FORV)	1		
-	27	814754A00	ENGINE GASKET SET	1		